	INFORMATION	REPORT	CD NO.
OUN TRA	USSR (Voronezh Oblast)		DATE DISTR. 24 Aug 51
UBVECT	The Kalinin Works in Voronezh		NO. OF PAGES 2 50X1
LACE CQUIRED			NO. OF ENCLS. 3 (LISTED BELOW) 50X1-HUM
TE OF FO.			SUPPLEMENT TO REPORT NO.
		THIS IS (INEVALUATED INFORMATION 50X1-HUM
1.	The Kalimin Works, a factory print summers, is officially known as four kilometers west of the Voron Voronezh, "The city's freight state of the factory.	Zavod imeni Kali nezh Liver on ti	inina. It is located about ne outskirts of the city of
2,			50X1-HUM
	The first installations of the Kaduring the war, date back to the tion are being reconstructed as, mechanical workshops and the boil werehouses on the plant's railway cinder—block plant are among the added. These buildings are conceryard which covers a total area of still an ample amount of building part of the yard.	pre-war period. for example, the ler house. The spur, a repair numerous new intrated in the responsibility approximately.	Those that suffered destructe building adjoining the assembly division, several shop, a saw mill, and a stallations that have been northern half of the plant 600 x 300 meters. There is
3.	Equipment		50X1-HUM
	The technical equipment of the Kartent, Scattered about in various working machines, some are Russia	ns buildings are an	e all possible types of metal
	but it is reported to have been a fittings are to be found in the a zecher) which is a mechanical wor	replaced by the so-celled instra	ument section ("Instrumental- automatons.
4.	"anagement		50X1-HUN 50X1-HUN
	The plant's management is in the by the name of Andreyevich. were seldom seen in the plant yawere employed there. Not more the production in recent times.	rd and no	military persons of rank 50X1-HUN German civilian engineers
		e.	
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ATTACH HAVE I

Description of Installations

1. The Cld Foundry

Covers a 60 x 20 m area. One of oldest objects of plant. Neglected condition. Fittings old and outmoded. Designing offices accommodated.

2. The New Foundry

Unier construction. Foundations cover a 80 x 80 m area.

3. The Instrument Section

Well fitted mechanical workshop with modern metal turning machines. The building adjoins foundry. Covers 40 x 20 m area.

4. The Assembly Hall

Her building constructed in 1948. Modern fittings and heavy crane.

5. The Mechanical workshop

Equipped like the instrument section with good work benches of different manufacture. Considered efficient. Norks closely with adjacent assembly. Covers 100 x 10 m area. An adjoining building somewhat smaller in size serves as storage space. Third part of this group under construction.

6. Gas Tank and Fuel Reservoir

Located on top of the fuel reservoir which is underground, it covers a 80 x 30 m area.

7. The Flue Print Shop

Covers a 40 x 12 m area. Attached to a rather large repair shop. Located east of the coal dump.

8. Joinery and Forge

Packs heavy machines. West of the assembly building. Forge covers a 40 x 20 m area. South of old foundry, Immediately south of this foundry is a former warehouse in which PWs were accommodated. Surrounded by a barbed-wire fence. A small apprentice shop covering a 20 x % m area is located east of the coal dump.

9. The Saw Mill and Cinder - Block Installation

located slightly apart from the rest of the installations. Saw mill covers a 60 x 20 m area; Cinder-Block installation about 100 x 80 m area. Both erected since 1945.

10. Warehouses

Three in number (40 x 20 m and 20 x 3 m) located on the 34 spur which leads into the assembly hall.

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, 5 ;	Fost Important Objects of the Works
	1. The old foundry, including the design office 2. The new foundry 3. The instrument section 4. The assembly building 5. The mechanical workshop 6. The gas tank and underground reservoir 7. Mue print shop, joinery, forge, apprentice shop 8. Saw mill and cinder-block installation 9. Warehouses (See Attachment I for detailed description)
į.	Production
	the Kalinin Works manufactures forge harmers (Schmiede-harmer) of various sizes. Monthly production during the last half of 1948 50X1-HUM averaged fifty pieces. Middle size harmers measure about three meters high; the largest type is considerably higher. During the winter of 1947/1948 only 25 tons of raw iron were brought to the foundry. By the winter of 1948/1949 this amount had increased to 40 to 50 tons daily. The works is also said to pour railway car wheels. A part of the production goes abroad, reportedly to Rumania and Bulgaria. The harmers slated for foreign delivery are more carefully handled, more thoroughly polished, better painted, and carefully packed and stored for transport.
,	Power
	The works draws its electric current from the city supply.
Ι.	Personne1
	the total number of employees of the Kalinin works ran between 600 and 800 men. Of the 100 PWs, about 80 were employed in reconstruction, and about 20 in production. The foundry and mechanical workshops worked three shifts; the other divisions worked only one or two shifts.
a.	Security
	The functions of plant guard and fire watch were combined under one security unit. The entire plant is surrounded by a wall and well guarded.
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(51-38N, 39-12E)

EMCI: Attachment I (Description of Installations)
Attachment II (Map of Voronezh with plant location)
Attachment III (Map of Kalinin Works)

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ATTACHTUM III

KALIHIH KOMS To freight station Moronezh II 1 km steam hammer gas tank and fuel reservoir (underground) warehouse (graphite) saw guard 🖸 mill1 wardibuses autranțe house royed) repair shop boil (des shop joinery drying room for hearing (boiler) 600 m foundry under const. under const. As**sembily** cinder block storage plant warehouse guard garage forge 2nd floor offices instrumen foundry ery (/luminum, copper, brass) design loffice kitchen 300 m

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ATTACHTHUT II

Voronezh with Plant Locations

Stalin Works (Agric. Machinery)



